



# Actuator Specification & Installation Instructions



**Features:**

- Mounts easy on round & square shaft (with option -8).
- External clutch for manual adjustments.
- Maintenance free.
- Position indicator.
- Control signal fully programmable.
- The fastest actuator of the world (model BM\_\_FF).
- Fail safe by *Enerdrive System*<sup>1</sup> (on model 060 & 080).
- Auxiliary switches (on model 020 & 080).

*Old Number*

BBM2000A	BM000
BBM2021A	BM020
BBM2060A	BM060
BBM2080A	BM080
BBMF2000A	BM000F
BBMF2021A	BM020F
BBMF2060A	BM060F
BBMF2080A	BM080F
BBMFF2000A	BM000FF
BBMFF2021A	BM020FF
BBMFF2060A	BM060FF
BBMFF2080A	BM080FF

Technical Data	BM000 BBM 2000A	BM060 BBM 2060A	BM000F BBMF 2000A	BM060F BBMF 2060A	BM000FF BBMFF 2000A	BM060FF BBMFF 2060A	BM020 BBM 2021A	BM080 BBM 2080A	BM020F BBMF 2021A	BM080F BBMF 2080A	BM020FF BBMFF 2021A	BM080FF BBMFF 2080A
<b>Fail safe - Enerdrive</b>	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes
<b>Power consumption</b>	6 VA	15VA Peak,6VA	15 VA	24VA Peak,15VA	15 VA	24VA Peak,15VA	6 VA	15VA Peak,6VA	15 VA	24VA Peak,15VA	15 VA	24VA Peak,15VA
<b>Torque</b>	50 in.lb. [5,6 Nm] at rated voltage		35 in.lb. [3,9 Nm] at rated voltage		25 in.lb. [2,8 Nm] at rated voltage		50 in.lb. [5,6 Nm] at rated voltage		35 in.lb. [3,9 Nm] at rated voltage		25 in.lb. [2,8 Nm] at rated voltage	
<b>Running time through 90°</b>	20 to 30 sec torque dependant		3.5 to 4.5 sec torque dependant		1.5 to 2.5 sec torque dependant		20 to 30 sec torque dependant		3.5 to 4.5 sec torque dependant		1.5 to 2.5 sec torque dependant	
<b>Auxiliary switches</b>	No						Yes (2)					
<b>Ingress protection</b>	IP22 equivalent to Nema type 2, IP54 equivalent to Nema type 3R if water tight inlet bushings (not supplied NEP617) are installed						IP22 equivalent to Nema type 2					
<b>Feedback</b>	4 to 20 mA or 2 to 10 Vdc adjustable											
<b>Power supply</b>	22 to 26 Vac or 28 to 32 Vdc											
<b>Electrical connection</b>	18 AWG [0.8 mm <sup>2</sup> ] minimum											
<b>Inlet bushing</b>	2 inlet bushing of 5/8 in [15.9 mm] & 7/8 in [22.2 mm]											
<b>Control signal</b>	Analog, Digital or Pulse with modulation (PWM) programmable (factory set with Analog control signal)											
<b>Angle of rotation</b>	0 to 90 degrees, mechanically adjustable (factory set with 90° stroke)											
<b>Direction of rotation</b>	Reversible, Clockwise (CW) or Counterclockwise (CCW) (factory set with CW direction)											
<b>Ambient temperature</b>	-22°F to 122°F [-30°C to 50°C]											
<b>Storage temperature</b>	-22°F to 122°F [-30°C to 50°C]											
<b>Relative Humidity</b>	5 to 95 % non condensing.											
<b>Weight</b>	3 lbs. [1.4 kg]											
Warning	Risk of malfunction: Do not press the clutch when actuator is powered.											
	Risk of malfunction: When adjusting limit screws a stroke adjustment <u>must</u> be performed. Refer to stroke adjustment section.											

**Dimensions**

	Dimension	Imperial (in)	Metric (mm)
	<b>A</b>	1.50	38.1
	<b>B</b>	3.26	82.8
	<b>C</b>	6.60	167.5
	<b>D</b>	model 000 & 060	3.01
	model 020 & 080	3.72	94.5

**Caution**

We strongly recommend that all Neptronic<sup>®</sup> products be wired to a separate transformer and that transformer shall service only Neptronic<sup>®</sup> products. This precaution will prevent interference with, and/or possible damage to incompatible equipment.  
When multiple actuators are wired on a single transformer, polarity must be observed. Long wiring runs create voltage drop which may affect the actuator performance.

<sup>1</sup> Enerdrive System U.S.A. Patent #5,278,454



Mechanical Installation

MOUNTING BRACKET

CLUTCH

1. Manually close the damper blades and positioned the actuator at 0° or 90°.
2. Slide the actuator onto the shaft.
3. Tighten the nuts on the “U” bolt to the shaft with a 8mm wrench to a torque of 60 in.lb. [6,7 Nm].
4. Slide the mounting bracket under the actuator. Ensure free movement of the slot at the base of the actuator. The bracket pin must be placed in the mid distance of the slot.
5. Fix the bracket to the ductwork with #8 self-tapping screws.

**⚠ Risk of malfunction:** When adjusting limit screws a stroke adjustment must be performed. Refer to stroke adjustment section.

Wiring Diagrams

<p><b>Analog</b></p> <p><i>For 4 to 20 mA control signal</i> Connect one of the supplied 500 ohm resistors between pins 1 and 3.</p>	<p><b>PWM</b></p>
<p><b>Digital - 3 wire / 2 position</b></p> <p><i>Special consideration for Digital control</i> In this mode, actuator is sensitive to induced electrical voltages from other sources. To prevent such interference, wire one 2.2k ohm 0.5W resistor between pins 4 and 1 and a second 2.2k ohm 0.5W resistor between pins 3 and 1. These resistors are supplied.</p>	<p><b>Digital - 4 wire / 3 point floating</b></p>
<p><b>For 2 to 10 VDC output feedback</b> For any of above wiring configurations, connect one of the supplied 500 ohm resistors between pins 1 and 5.</p>	

PC Board

<p>Potentiometer</p> <p>Terminal</p> <p>LED</p> <p>Reset button</p> <p>Dip switch</p> <p>BM060</p>	<p><b>Dip switch settings</b></p> <p>Rotation: CW Fail safe return at 0° PWM: 25 sec.</p> <p>Rotation: CCW Fail safe return at 90° PWM: 5 sec.</p>
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## Stroke Adjustment – No control signal change

1. Apply power and, **wait for at least 10 seconds**.
2. Press and release the reset button to start the auto-stroke process.  
The LED should be illuminated.
  - First option:  
The actuator will then travel in both directions to find its limit and position itself according to the demand.  
The LED will extinguish, the process is complete.
  - Second option:  
When the desired end position is reached, press and release the reset button. The actuator will now return back to its original position. (you can also press and release the reset button when it reaches the original position)  
The LED will extinguish, the process is complete.

## Programming – Change of control signal

1. Remove power and put all dip switches "OFF". (factory preset).
2. Apply power and, **within 10 seconds**, press and release the reset button. The LED should be blinking.
3. Select the control signal with dip switches:
  - **Digital** (On/Off or 3 point floating)  
move switch **No1** "ON" and then "OFF".
  - **PWM**  
move switch **No2** "ON" and then "OFF".
  - **Analog** (factory preset)  
move switch **No3** "ON" and then "OFF".
4. Stroke adjustment  
*see the stroke adjustment section above.*

Note, if PWM mode is selected:

- Time base : When programming is done,  
if switch No3 is "on" time base is 0.1 to 5 sec. (resolution 20 msec.)  
if switch No3 is "off" time base is 0.1 to 25 sec. (resolution 100 msec.)  
\* For 5 sec. time base, we strongly recommend a switch common connection for better position stability.
- Switch 24 VAC: Triac or dry contact, 40mA maximum switching current.
- Switch common: NPN transistor, SCR, Triac or dry contact 75mA maximum switching current.

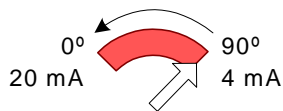
## Feedback Selection (CCW direction)

To select CCW direction put switch No1 "ON".

**In Analog or 3 point floating mode you can program the feedback control.**

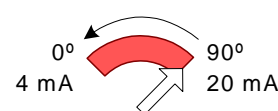
If switch No3 is "OFF":

The feedback control is automatically reverse to 4 to 20 mA for 90 to 0 degrees.



If switch No3 is "ON":

The feedback control is to 20 to 4 mA for 90 to 0 degrees.



## Zero and Span Calibration

This feature is applicable to analog control signal only.

1. Remove power and put all dip switches "OFF". (factory preset).
2. Apply power and, **within 10 seconds** press and hold the reset button until the LED blinks once.  
The Zero and span calibration process then start.
3. Release the reset button. The LED is now constantly illuminated.
4. Apply new minimum voltage.  
It can be any value between 0 to 7 VDC, with an external 0 to 10 volt supply (ex: MEP).
5. Press and release the reset button to memorize the new minimum voltage. The LED blinks once.
6. Apply new maximum voltage.  
It can be any value between 3 to 10 VDC, this value should be greater than the new minimum value.
7. Press and release the reset button to memorize the new maximum voltage. The LED blinks once.  
The Zero and span calibration process is complete.

Note: To reset zero and span to 2 to 10 VDC (factory value). You just have to re-select the analog control signal mode, see Programming.

